

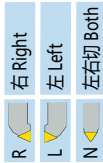


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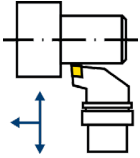
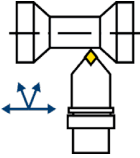
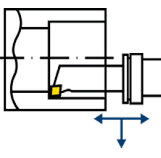
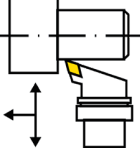
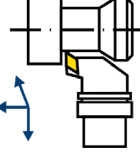
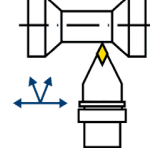
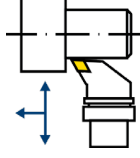
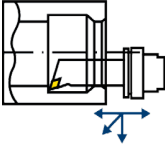
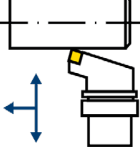
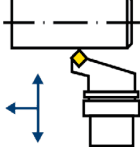
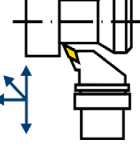
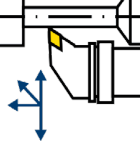
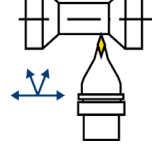
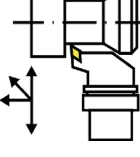
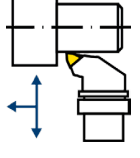
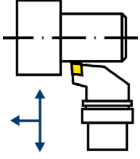
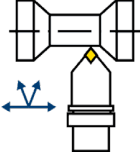
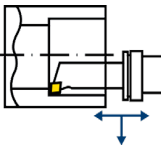
TURN-MILL COMPOUND
TOOL HOLDER
車銑復合刀座



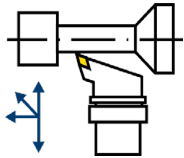
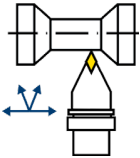
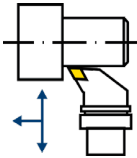
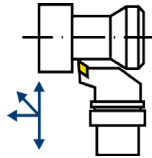
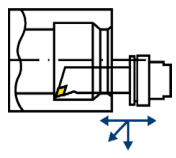
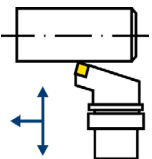
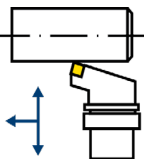
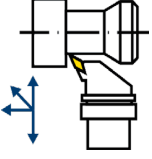
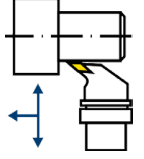
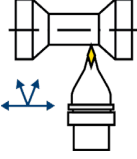
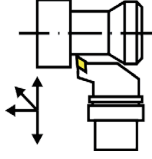
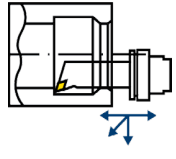
北京双利丰科技发展有限公司
Beijing Shuangfengli Technology Co., Ltd.



• 车刀刀体 HSK-T 产品总览

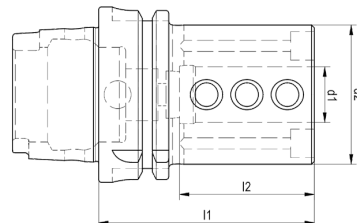
刀片形状 Insert Shape	DCLN PCLN 95° / 80°	DCMNN PCMNN 50° / 80° / 50°	DCLN PCLN 长型 95° / 80°		
C 					
刀片形状 Insert Shape	DDHN PDHN 55° / 93°	DDJN PDJN 55° / 93° "	DDNNN PDNNN 62.5° / 55° / 62.5°	DDUN PDUN 93° / 55°	DDQN PDON 长型 107.5° / 55°
D 					
刀片形状 Insert Shape	DSBN PSBN 90° / 75°	DSSN PSSN 45° / 90°			
S 					
刀片形状 Insert Shape	DVPCR DVPNL 117.5° / 35°	DVUNR DVUNL 93° / 35°	DVVNN 72.5° / 35° / 72.5°	DVJNR DVJNL 72.5° / 35° / 72.5°	
V 					
刀片形状 Insert Shape	DWLN PWLN 95° / 80°				
W 					
刀片形状 Insert Shape	SCLCR SCLCL 95° / 80°	SCMCN 50° / 80° / 50°	SCLC 长型 95° / 80°		
C 					

• 车刀刀体 HSK-T 产品总览

刀片形状 Insert Shape	SDHCR SDHCL 107.5° / 55°	SDNCN 62.5/55° / 62.5°	SDJCR SDJCL 93° / 55°	SDUCR SDUCL 93° / 55°	SDQC 长型 107.5° / 55°
D 					
刀片形状 Insert Shape	SSBCR SSBCL 75° / 90°	SSSCR SSSCL 45° / 90°			
S 					
刀片形状 Insert Shape	SVPB SVPC 117.5° / 35° "	SVUB SVUC 93° / 35°	SVVB SVVC 72.5° / 35° / 72.5°	SVJB SVJC 93° / 35°	SVQC 长型 107.5° / 55°
V 					

· 复合刀具，镗孔刀夹

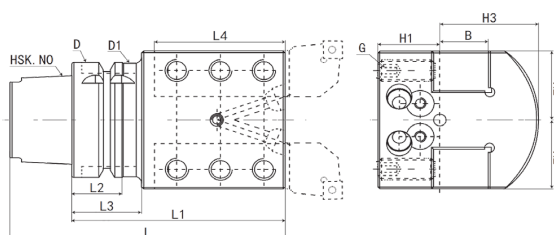
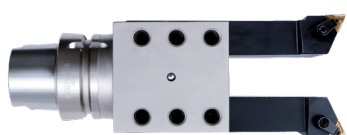
HSK-T BORING BAR HOLDER



型号	d1	d2	l1	l2
HSK63TAX-E2-06	6	30	65	40
HSK63TAX-E2-08	8	32	70	40
HSK63TAX-E2-10	10	38	75	45
HSK63TAX-E2-12	12	40	75	45
HSK63TAX-E2-16	16	45	80	50
HSK63TAX-E2-20	20	50	80	50
HSK63TAX-E2-25	25	55	85	52
HSK63TAX-E2-32	32	72	108	60
HSK63TAX-E2-40	40	80	120	72
HSK100TAX-E2-16	16	45	85	48
HSK100TAX-E2-20	20	50	85	48
HSK100TAX-E2-25	25	55	85	48
HSK100TAX-E2-32	32	72	95	58
HSK100TAX-E2-40	40	80	110	73

· 复合车刀座，外径车铣复合刀座

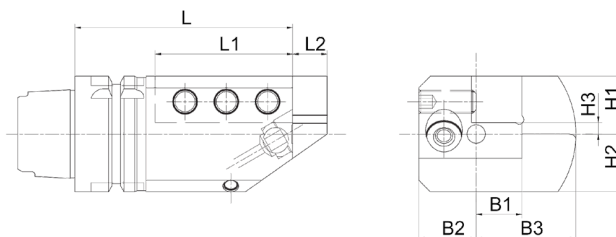
HSK-T OUTSIDE DIAMETER TURNING AND MILLING TOOL HOLDER



型号	L	L1	L2	L3	L4	D	D1	H1	H2	H3	B	G
HSK-T63-SBK20*20R-110	142	110	26	36	60	63	61	32	37.75	51	20	M10*1.5P
HSK-T63-SBK25*25R-110	142	110	26	36	67.5	63	61	32	37.75	51	25	M12*1.75P
HSK-T63-SBK1"*-1"R-110	142	110	26	36	67.5	63	61	32	37.75	51	1"	M12*1.75P
HSK-T100-SBK25*25R-120	170	120	29	35	110	100	98	32	37.75	51	25	M12*1.75P
HSK-T100-SBK1"*-1"R-120	170	120	29	35	110	100	98	32	37.75	51	1"	M12*1.75P

· 复合车刀座，端面加工

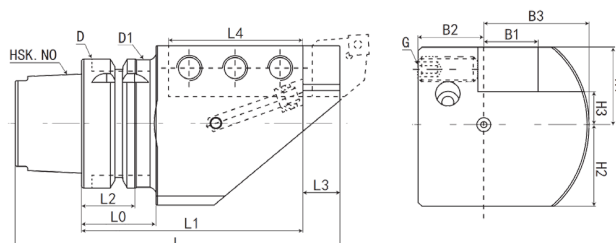
HSK-T TURNING TOOLS FOR FACING



型号	L	L1	L2	B1	B2	B3	H1	H2	H3	G
HSK63T-SBV2020R-105	105	60	15	20	32	43.5	33	32	13	M10
HSK63T-SBV2020L-105	105	60	15	20	32	43.5	33	32	13	M10
HSK63T-SBV2525R-115	115	70	20	25	32	45	30	30	5	M12
HSK63T-SBV2525L-115	115	70	20	25	32	45	30	30	5	M12
HSK100T-SBV2525R-160	160	110	20	25	37	59	48	43	23	M12
HSK100T-SBV2525L-150	150	110	20	25	37	59	48	43	23	M12
HSK100T-SBV3232R-150	150	110	20	32	40	68.5	45	43	15	M14
HSK100T-SBV3232L-150	150	110	20	32	40	68.5	445	43	15	M14

· 复合车刀座，端面加工

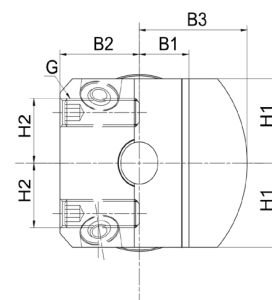
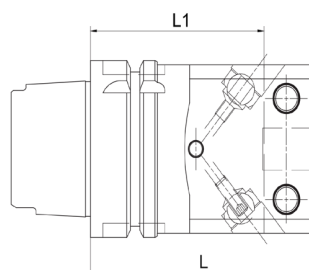
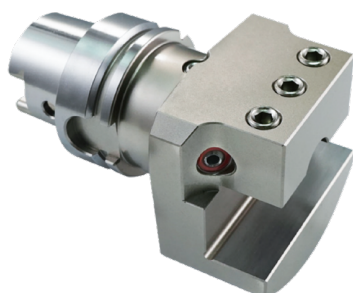
HSK-T TURNING TOOLS FOR FACING



型号	L	L0	L1	L2	L3	L4	D	D1	B1	B2	B3	H1	H2	H3	G
HSK-T63-SBV20*20R-95	127	32	95	26	15	60	63	61	20	32	43.5	33	32	13	M10*1.5P
HSK-T63-SBV20*20L-95	127	32	95	26	15	60	63	61	20	32	43.5	33	32	13	M10*1.5P
HSK-T63-SBV25*25R-105	137	32	105	26	20	70	63	61	25	32	5	30	30	5	M12*1.75P
HSK-T63-SBV25*25L-105	137	32	105	26	20	70	63	61	25	32	A5	30	30	5	M12*1.75P
HSK-T63-SBV1"*-1" R-105	137	32	105	26	20	70	63	61	25	32	45	30	30	5	M12*1.75P
HSK-T63-SBV1"*-1" L-105	137	32	105	26	20	70	63	61	25	32	45	30	30	5	M12*1.75P
HSK-T100-SBV25*25R-150	200	35	150	29	20	110	100	98	25	37	59	48	43	23	M12*1.75P
HSK-T100-SBV25*25L-150	200	35	150	29	20	110	100	98	25	37	59	48	43	23	M12*1.75P
HSK-T100-SBV1"*-1" R-150	200	35	150	29	20	110	100	98	1"	37	59	48	43	23	M12*1.75P
HSK-T100-SBV1"*-1" L-150	200	35	150	29	20	110	100	98	1"	37	59	48	43	23	M12*1.75P
HSK-T100-SBV32*32R-150	200	35	150	29	20	110	100	98	32	40	68.5	45	43	15	M14*2.0P
HSK-T100-SBV32*32L-150	200	35	150	29	20	110	100	98	32	40	68.5	45	43	15	M14*2.0P

• 复合车刀座，外径端面加工

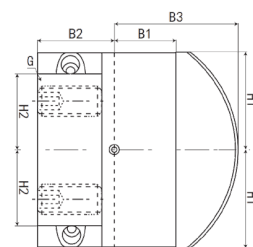
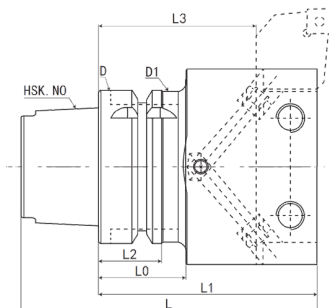
HSK-T TURNING TOOLS FOR EXTERNAL AND FACING



型号	L	L1	B1	B2	B3	H1	H2	G
HSK63T-SBH2020N-100	100	80	20	32	43.5	30	-	M10
HSK63T-SBH2525N-90	90	75	25	32	53	40.5	29.5	M12
HSK63T-SBH2525N-120	120	105	25	32	53	40.5	29.5	M12
HSK100T-SBH2525N-115	115	90	25	32	59	48	37	M12
HSK100T-SBH2525N-160	160	135	25	32	59	48	37	M12
HSK100T-SBH3232N-115	115	85	32	40	68.5	57	43	M14

• 复合车刀座，外径端面加工

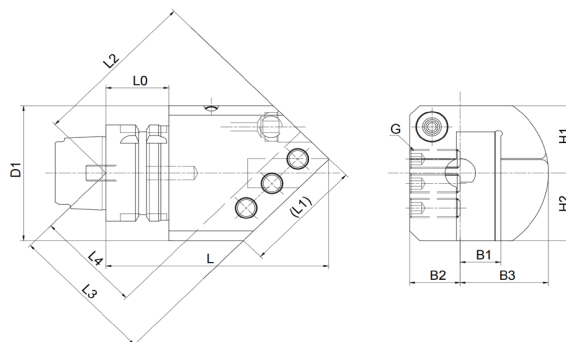
HSK-T TURNING TOOLS FOR EXTERNAL AND FACING



型号	L	L0	L1	L2	L3	D	D1	B1	B2	B3	H1	H2	G
HSK-T63-SBH20*20R-90	122	40	90	26	70	63	61	20	32	4.35	30	*	M10*1.5P
HSK-T63-SBH25*25R-90	122	40	90	26	65	63	61	25	32	53	40.5	29.5	M12*1.75P
HSK-T63-SBH1" *-1" R-90	122	40	90	26	65	63	61	1"	32	53	40.5	29.5	M12*1.75P
HSK-T63-SBH25*25R-120	152	70	120	26	95	63	61	25	32	53	40.5	29.5	M12*1.75P
HSK-T63-SBH1" *-1" R-120	152	70	120	26	95	63	61	1"	32	53	40.5	29.5	M12*1.75P
HSK-T100-SBH25*25R-105	155	35	105	29	80	100	98	25	32	59	48	37	M12*1.75P
HSK-T100-SBH1" *-1" R-105	155	35	105	29	80	100	98	1"	32	59	48	37	M12*1.75P
HSK-T100-SBH25*25R-150	200	35	150	29	125	100	98	25	32	59	48	37	M12*1.75P
HSK-T100-SBH32*32R-105	155	35	105	29	75	100	98	32	40	68.5	57	43	M14*2.0P

• 复合车刀座，外径切断加工

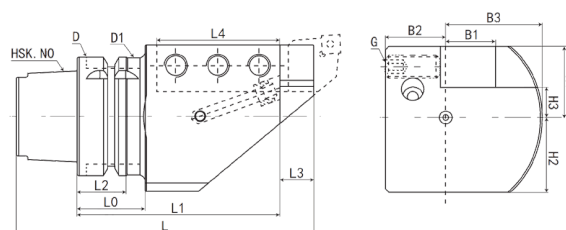
HSK-T TURNING TOOLS FOR EXTERNAL AND CUT-OFF



型号	L	L1	L2	L3	L4	D1	B1	B2	B3	H1	H2	G
HSK63T-SBN2020R-120	120	60	83.1	72.8	52.8	-	20	32	43.5	35	35	M10
HSK63T-SBN2020L-120	120	60	83.1	72.8	52.8	-	20	32	43.5	35	35	M10
HSK63T-SBN2525R-120	120	70	85.2	70.8	45.8	90	25	32	53	39	39	M12
HSK63T-SBN2525L-120	120	70	85.2	70.8	45.8	90	25	32	53	39	39	M12
HSK100T-SBN2525R-145	145	70	102.9	88.5	63.5	-	25	32	59	43	43	M12
HSK100T-SBN2525L-145	145	70	102.9	88.4	63.5	-	25	32	59	43	43	M12
HSK100T-SBN3232R-150	150	85	109.9	89	59	-	32	37	68.5	48	43	M14
HSK100T-SBN3232L-150	150	85	109.9	89	59	-	32	37	68.5	48	43	M14

• 复合车刀座，外径切断加工

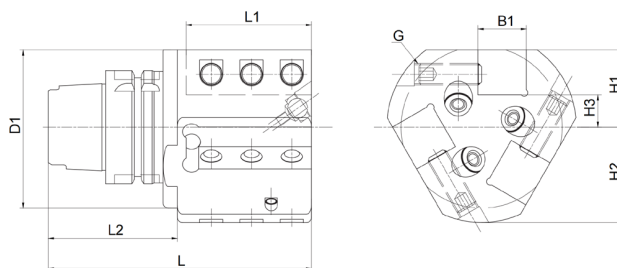
HSK-T TURNING TOOLS FOR EXTERNAL AND CUT-OFF



型号	L	L0	L1	L2	L3	L4	L5	L6	L7	D	D1	D2	B1	B2	B3	H1	H2	G
HSK-T63-SBN20*20R-110	142	32	110	26	72.8	52.8	*	60	83.1	63	61	*	20	32	43.5	35	35	M10*1.5P
HSK-T63-SBN20*20L-110	142	32	110	26	72.8	52.8	*	60	83.1	63	61	*	20	32	43.5	335	35	M10*1.5P
HSK-T63-SBN25*25R-110	142	32	110	26	70.8	45.8	40	70	85.2	63	61	90	25	32	53	39	39	M12*1.75P
HSK-T63-SBN25*25L-110	142	32	110	26	70.8	45.8	40	70	85.2	63	61	90	25	32	53	39	39	M12*1.75P
HSK-T63-SBN1"*-1" R-110	142	32	110	26	70.8	45.8	40	70	85.2	63	61	90	1"	32	53	39	39	M12*1.75P
HSK-T63-SBN1"*-1" L-110	142	32	110	26	70.8	45.8	40	70	85.2	63	61	90	1"	32	53	39	39	M12*1.75P
HSK-T100-SBN25*25R-135	185	35	135	29	88.5	63.5	*	70	102.9	100	98	*	25	32	59	43	43	M12*1.75P
HSK-T100-SBN25*25L-135	185	35	135	29	88.5	63.5	*	70	102.9	100	98	*	25	32	59	43	43	M12*1.75P
HSK-T100-SBN1"*-1" R-135	185	35	135	29	88.5	63.5	*	70	102.9	100	98	*	1"	32	59	43	43	M12*1.75P
HSK-T100-SBN1"*-1" L-135	185	35	135	29	88.5	63.5	*	70	102.9	100	98	*	1"	32	59	43	43	M12*1.75P
HSK-T100-SBN32*32R-140	190	35	140	29	89	59	*	85	109.9	100	98	*	32	37	68.5	48	43	M14*2.0P
HSK-T100-SBN32*32L-140	190	35	140	29	89	59	*	85	109.9	100	98	*	32	37	68.5	48	43	M14*2.0P

· 复合车刀座，外径端面加工

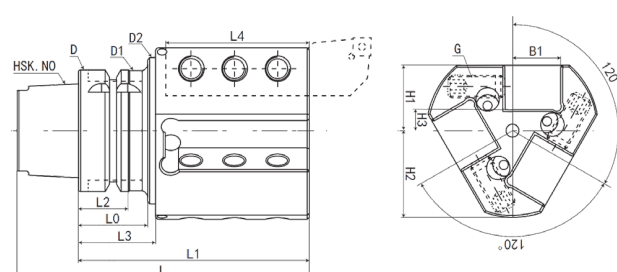
HSK-T TURNING TOOLS FOR EXTERNAL AND FACING



型号	L	L1	L2	D1	B1	H1	H2	H3	G
HSK63T-SBT2020R-105	105	60	-	-	20	35	43.5	15	M10
HSK63T-SBT2020L-105	105	60							
HSK63T-SBT2525R-125	125	70	40	90	25	43	53	18	M12
HSK63T-SBT2525L-125	125	70	40	90	25	43	53	18	M12
HSK100T-SBT2525R-160	160	110	-	-	25	48	59	23	M12
HSK100T-SBT2525L-160	160	110	-	-	25	48	59	23	M12

· 复合车刀座，外径端面加工

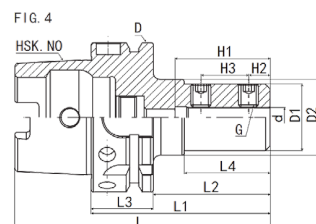
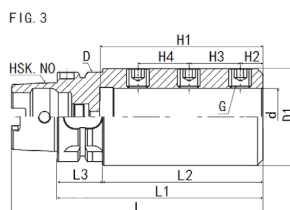
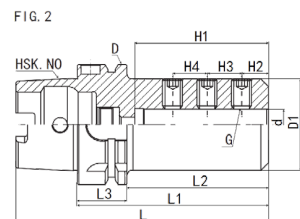
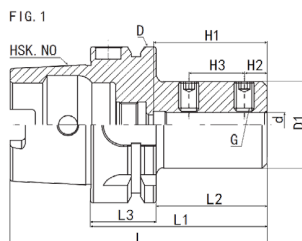
HSK-T TURNING TOOLS FOR EXTERNAL AND FACING



型号	L	L0	L1	L2	L3	L4	D	D1	D2	B1	H1	H2	H3	G
HSK-T63-SBT20*20R-95	127	32	95	26	*	60	63	61	*	20	35	43.5	15	M10*1.5P
HSK-T63-SBT20*20L-95	127	32	95	26	*	60	63	61	*	20	35	43.5	15	M10*1.5P
HSK-T63-SBT25*25R-115	147	32	115	26	40	70	63	61	90	25	43	53	18	M12*1.75P
HSK-T63-SBT25*25L-115	147	32	115	26	40	70	63	61	90	25	43	53	18	M12*1.75P
HSK-T63-SBT1" *-1" R-115	147	32	115	26	40	70	63	61	90	25	43	53	18	M12*1.75P
HSK-T63-SBT1" *-1" L-115	147	32	115	26	40	70	63	61	90	25	43	53	18	M12*1.75P
HSK-T100-SBT25*25R-150	200	35	150	29	*	110	100	98	*	25	48	59	23	M12*1.75P
HSK-T100-SBT25*25L-150	200	35	150	29	*	110	100	98	*	25	48	59	23	M12*1.75P
HSK-T100-SBT1" *-1" R-150	200	35	150	29	*	110	100	98	*	25	48	59	23	M12*1.75P
HSK-T100-SBT1" *-1" L-150	200	35	150	29	*	110	100	598	*	25	48	59	23	M12*1.75P

• 内径车铣复合刀座，镗刀杆用

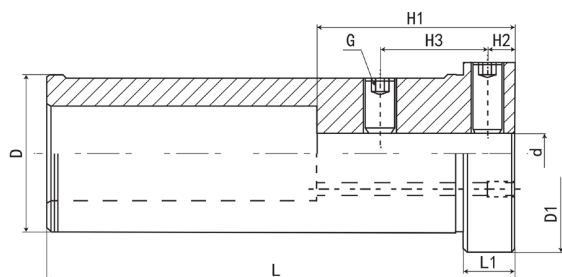
INNER DIAMETER TURNING AND MILLING TOOL HOLDER (FOR BORING BAR)



型号	L	L1	L2	L3	L4	D	D1	D2	d	H1	H2	H3	H4	G	FIG
HSK-T63-TSB8-65	97	65	39	26	*	63	28	*	8	40	9	20	*	M8*1.25P	1
HSK-T63-TSB10-70	102	70	44	26	*	63	35	*	10	45	9	22	*	M8*1.25P	1
HSK-T63-TSB12-75	107	75	49	26	*	63	42	*	12	50	9	22	*	M8*1.25P	1
HSK-T63-TSB16-100	132	100	74	26	*	63	48	*	16	70	14	18	18	M10*1.5P	2
HSK-T63-TSB20-100	132	100	74	26	*	63	52	*	20	70	14	18	18	M10*1.5P	2
HSK-T63-TSB25-115	147	115	89	26	*	63	62	*	25	85	14	26	26	M12*1.75P	2
HSK-T63-TSB32-130	162	130	104	26	*	63	62	*	32	100	14	30	30	M12*1.75P	2
HSK-T63-TSB40-145	177	145	119	26	*	63	68	*	40	115	16	36	36	M16*2.0P	3
HSK-T100-TSB8-75	125	75	46	29	36	100	28	32	8	40	9	20	*	M8*1.25P	4
HSK-T100-TSB10-80	130	80	51	29	*	100	35	*	10	45	9	22	*	M8*1.25P	1
HSK-T100-TSB12-85	135	85	56	29	*	100	42	*	12	50	9	22	*	M8*1.25P	1
HSK-T100-TSB16-105	155	105	76	29	*	100	48	*	16	70	14	18	18	M10*1.5P	2
HSK-T100-TSB20-105	155	105	76	29	*	100	52	*	20	70	14	18	18	M10*1.5P	2
HSK-T100-TSB25-120	170	120	91	29	*	100	62	*	25	85	14	26	26	M12*1.75P	2
HSK-T100-TSB32-135	185	135	106	29	*	100	72	*	32	100	14	30	30	M12*1.75P	2
HSK-T100-TSB40-150	200	150	121	29	*	100	82	*	40	115	16	36	36	M16*2.0P	2
HSK-T100-TSB50-180	230	180	151	29	*	100	92	*	50	145	18	38	38	M16*2.0P	2

• TSB40 转换套

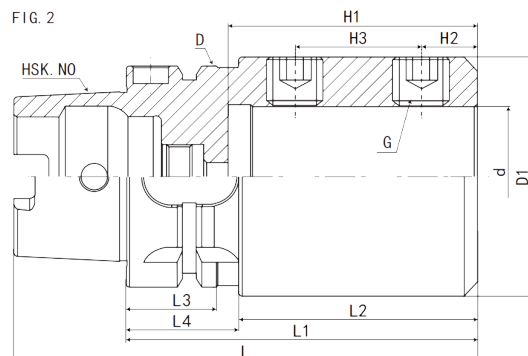
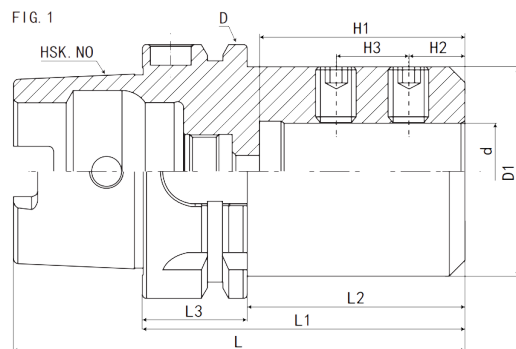
TSB40 CONVERSION SLEEVE



型号	L	L1	D	D1	d	H1	H2	H3	G
TSB40-8	118	13	40	50	8	50	7	34	M8*1.25P
TSB40-10	118	13	40	50	10	50	7	34	M8*1.25P
TSB40-12	118	13	40	50	12	60	1	34	M8*1.25P
TSB40-16	118	13	40	50	16	70	7	34	M8*1.25P

• 内径车铣复合刀座，钻头用

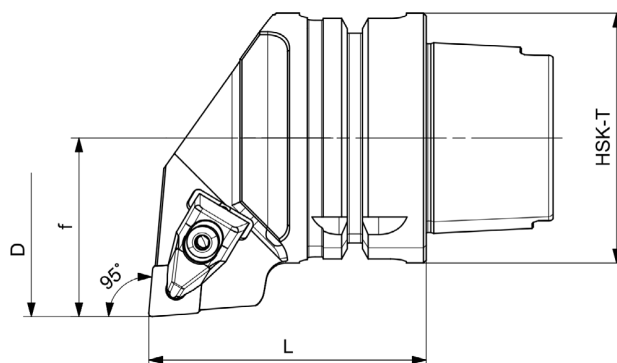
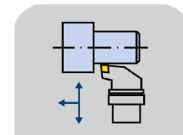
INNER DIAMETER TURNING AND MILLING TOOL HOLDER (FOR DRILL)



型号	L	L1	L2	L3	L4	D	D1	d	H1	H2	H3	G	FIG
HSK-T63-TSD8-65	97	65	39	26	*	63	28	8	34	10	18	M8*1.25P	1
HSK-T63-TSD10-70	102	70	44	26	*	63	35	10	39	12	20	M8*1.25P	1
HSK-T63-TSD12-70	102	70	44	26	*	63	42	12	39	12	20	M8*1.25P	1
HSK-T63-TSD16-75	107	75	49	26	*	63	48	16	49	14	18	M10*1.5P	1
HSK-T63-TSD20-80	112	80	54	26	*	63	52	20	51	14	18	M10*1.5P	1
HSK-T63-TSD25-85	117	85	59	26	*	63	62	25	57	14	26	M12*1.75P	1
HSK-T63-TSD32-90	122	90	64	26	*	63	62	32	61	14	30	M12*1.75P	1
HSK-T63-TSD40-100	132	100	74	26	32	63	68	40	71	16	36	M16*2.0P	2
HSK-T100-TSD8-70	120	70	41	29	*	100	28	8	34	10	18	M8*1.25P	1
HSK-T100-TSD10-75	125	75	46	29	*	100	35	10	39	12	20	M8*1.25P	1
HSK-T100-TSD12-75	125	75	46	29	*	100	42	12	39	12	20	M8*1.25P	1
HSK-T100-TSD16-85	135	85	56	29	*	100	48	16	49	14	18	M10*1.5P	1
HSK-T100-TSD20-85	135	85	56	29	*	100	52	20	51	14	18	M10*1.5P	1
HSK-T100-TSD25-90	140	90	61	29	*	100	62	25	57	14	26	M12*1.75P	1
HSK-T100-TSD32-95	145	95	66	29	*	100	72	32	61	14	30	M12*1.75P	1
HSK-T100-TSD40-105	155	105	76	29	*	100	82	40	71	16	36	M16*2.0P	1
HSK-T100-TSD50-115	165	115	86	29	*	100	92	50	81	18	38	M16*2.0P	1

• 负前角刀片

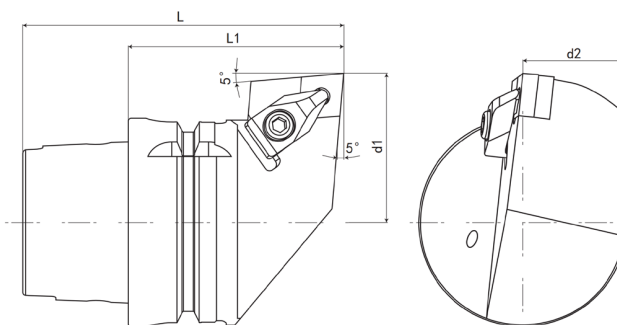
HSK-T TURNING TOOL DCLNR | DCLNL 95° / 80°



型号	f	D min	L	Direction	Inserts N.
HSK63T-DCLNR-45070-12	45	80	70	R	CN..1204..
HSK63T-DCLNL-45070-12	45	80	70	L	CN..1204..
HSK63T-DCLNR-45070-16	45	80	70	R	CN..1606..
HSK63T-DCLNL-45070-16	45	80	70	L	CN..1606..
HSK100T-DCLNR-63100-12	63	120	100	R	CN..1204..
HSK100T-DCLNL-63100-12	63	120	100	L	CN..1204..
HSK100T-DCLNR-63100-16	63	120	100	R	CN..1606..
HSK100T-DCLNL-63100-16	63	120	100	L	CN..1606..

• 负前角刀片

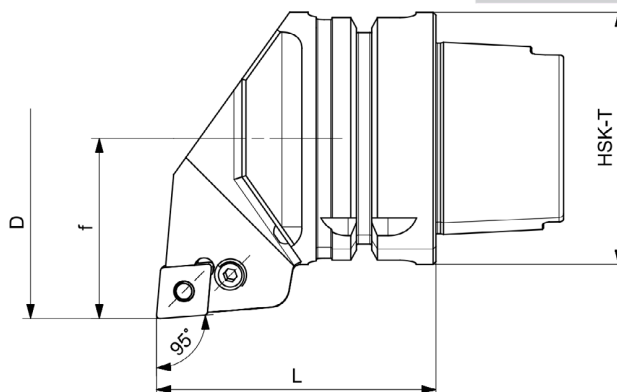
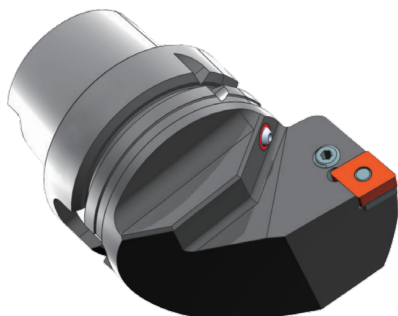
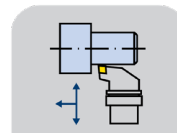
HSK-T TURNING TOOL DCLNR | DCLNL



型号	L	L1	d1	d2	Inserts N.
HSK63T-DCLNR-45065-12	97	65	45	31	CN..1204..
HSK63T-DCLNL-45065-12	97	65	45	31	CN..1204..

• 负前角刀片

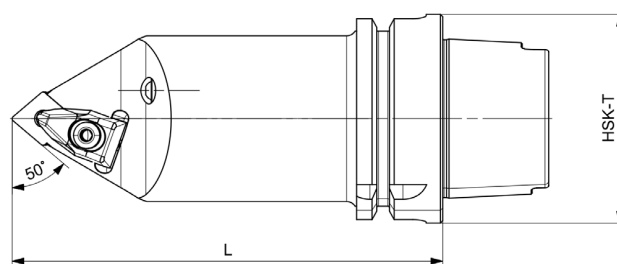
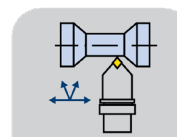
HSK-T TURNING TOOL PCLNR | PCLNL 95° /80°



型号	f	D min	L	Direction	Inserts N.
HSK63T-DCLNR-45070-12	45	80	70	R	CN..1204..
HSK63T-DCLNL-45070-12	45	80	70	L	CN..1204..
HSK63T-DCLNR-45070-16	45	80	70	R	CN..1606..
HSK63T-DCLNL-45070-16	45	80	70	L	CN..1606..
HSK100T-DCLNR-63100-12	63	120	100	R	CN..1204..
HSK100T-DCLNL-63100-12	63	120	100	L	CN..1204..
HSK100T-DCLNR-63100-16	63	120	100	R	CN..1606..
HSK100T-DCLNL-63100-16	63	120	100	L	CN..1606..

• 负前角刀片

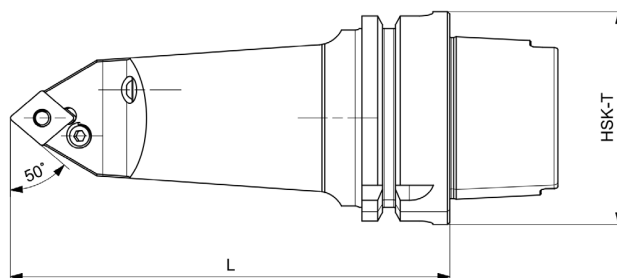
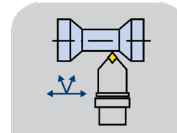
HSK-T TURNING TOOL DCMNN 50° /80° /50°



型号	L	Direction	Inserts N.
HSK63T-DCMNN-100-12	100	N	CN..1204..
HSK63T-DCMNN-130-12	130	N	CN..1204..
HSK63T-DCMNN-140-12	140	N	CN..1204..
HSK63T-DCMNN-100-16	100	N	CN..1606..
HSK63T-DCMNN-130-16	130	N	CN..1606..
HSK100T-DCMNN-125-12	125	N	CN..1204..
HSK100T-DCMNN-125-16	125	N	CN..1606..

• 负前角刀片

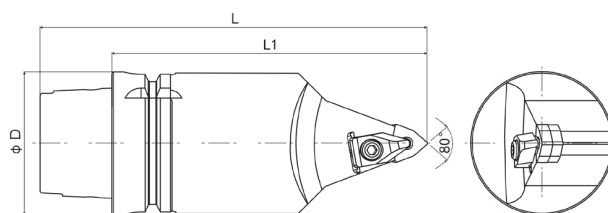
HSK-T TURNING TOOL PCMNN 50° /80° /50°



型号	L	Direction	Inserts N.
HSK63T-PCMNN-100-12	100	N	CN..1204..
HSK63T-PCMNN-130-12	130	N	CN..1204..
HSK63T-PCMNN-100-16	100	N	CN..1606..
HSK63T-PCMNN-130-16	130	N	CN..1606..
HSK100T-PCMNN-125-12	125	N	CN..1204..
HSK100T-PCMNN-125-16	125	N	CN..1606..

• 负前角刀片

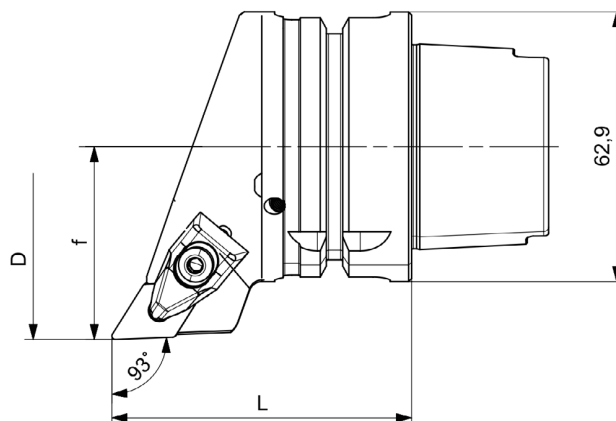
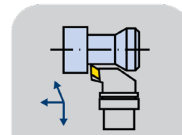
HSK-T TURNING TOOL DWMNN



型号	L	L1	D	Inserts N.
HSK63T-DWMNN-00100-08	132	100	63	WN..0804..
HSK63T-DWMNN-00172-08	172	140	63	WN..0804..

• 负前角刀片

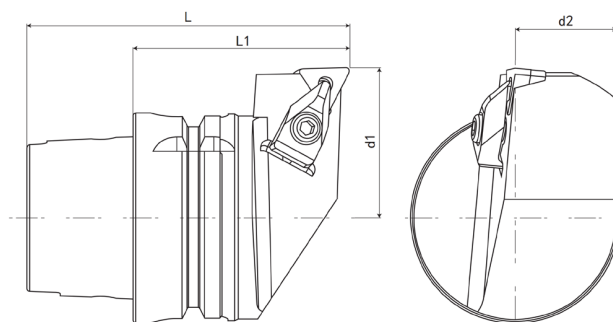
HSK-T TURNING TOOL DDJNR|DDJNL 55°/93°



型号	f	L	Direction	Inserts N.
HSK63T-DDJNR-45075-15	45	70	R	DN..1506..
HSK63T-DDJNL-45075-15	45	70	L	DN..1506..
HSK100T-DDJNR-63100-15	63	100	R	DN..1506..
HSK100T-DDJNL-63100-15	63	100	L	DN..1506..

• 负前角刀片

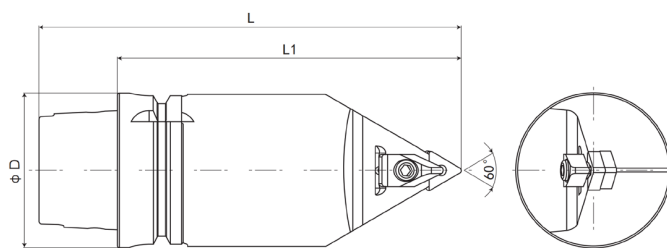
HSK-T TURNING TOOL DTJNR|DTJNL



型号	L	L1	d1	d2	Inserts N.
HSK63T-DTJNR-45065-16	97	65	45	31	TN..1604..
HSK63T-DTJNL-45065-16	97	65	45	31	TN..1604..

• 负前角刀片

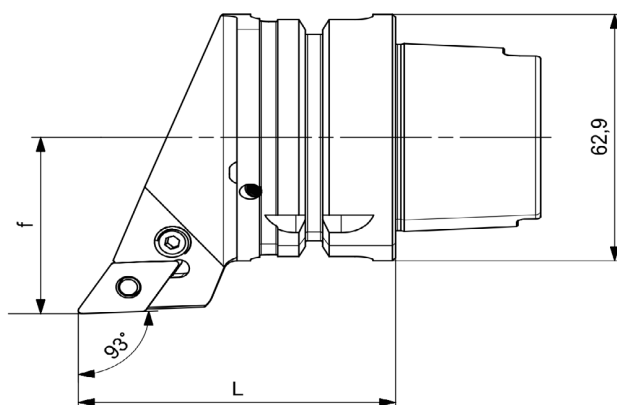
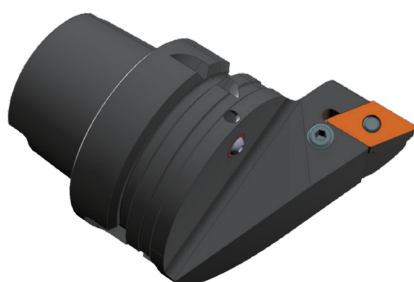
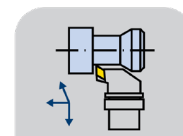
HSK-T TURNING TOOL DTENN



型号	L	L1	D	Inserts N.
HSK63T-DTENN-00100-16	132	100	63	TN..1604..
HSK63T-DTENN-00140-16	172	140	63	TN..1604..

• 负前角刀片

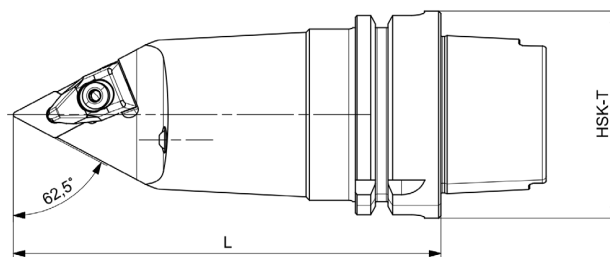
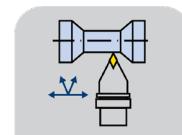
HSK-T TURNING TOOL PDJNR|PDJNL 55° /93°



型号	f	L	Direction	Inserts N.
HSK63T-PDJNR-45070-15	45	70	R	DN..1506..
HSK63T-PDJNL-45070-15	45	70	L	DN..1506..
HSK100T-PDJNR-63100-15	63	100	R	DN..1506..
HSK100T-PDJNL-63100-15	63	100	L	DN..1506..

• 负前角刀片

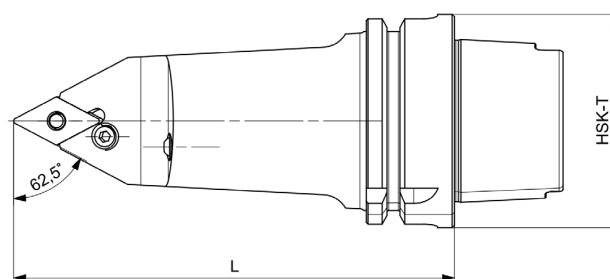
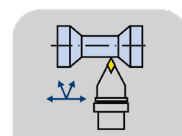
HSK-T TURNING TOOL DDNNN62.5° /55° /62.5°



型号	L	Direction	Inserts N.
HSK63T-DDNNN-100-15	100	N	DN..1506..
HSK63T-DDNNN-130-15	130	N	DN..1506..
HSK63T-DDNNN-140-15	140	N	DN..1506..
HSK100T-DDNNN-125-15	125	N	DN..1506..

• 负前角刀片

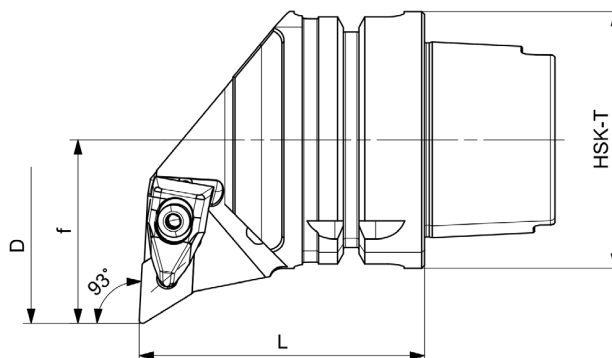
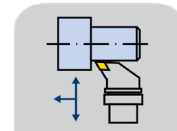
HSK-T TURNING TOOL PDNNN62.5° /55° /62.5°



型号	L	Direction	Inserts N.
HSK63T-PDNNN-100-15	100	N	DN..1506..
HSK63T-PDNNN-130-15	130	N	DN..1506..
HSK100T-PDNNN-125-15	125	N	DN..1506..

• 负前角刀片

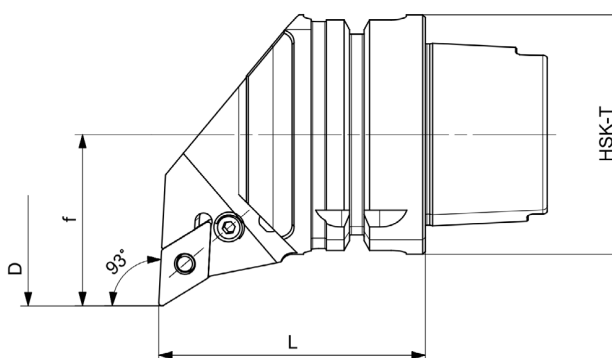
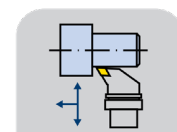
HSK-T TURNING TOOL DDUNR|DDUNL 93°/55°



型号	f	D min	L	Direction	Inserts N.
HSK63T-DDUNR-45070-15	45	80	70	R	DN..1506..
HSK63T-DDUNL-45070-15	45	80	70	L	DN..1506..
HSK100T-DDUNR-63100-15	63	120	100	R	DN..1506..
HSK100T-DDUJNL-63100-15	63	120	100	L	DN..1506..

• 负前角刀片

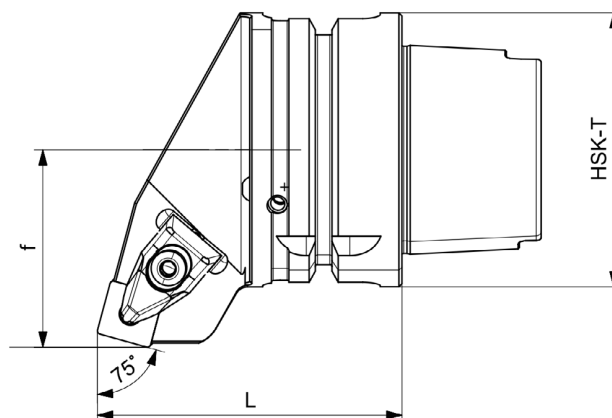
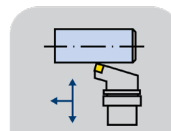
HSK-T TURNING TOOL PDUNR|PDUNL 93°/55°



型号	f	D min	L	Direction	Inserts N.
HSK63T-PDUNR-45070-15	45	80	70	R	DN..1506..
HSK63T-PDUNL-45070-15	45	80	70	L	DN..1506..
HSK100T-PDUNR-63100-15	63	120	100	R	DN..1506..
HSK100T-PDUJNL-63100-15	63	120	100	L	DN..1506..

• 负前角刀片

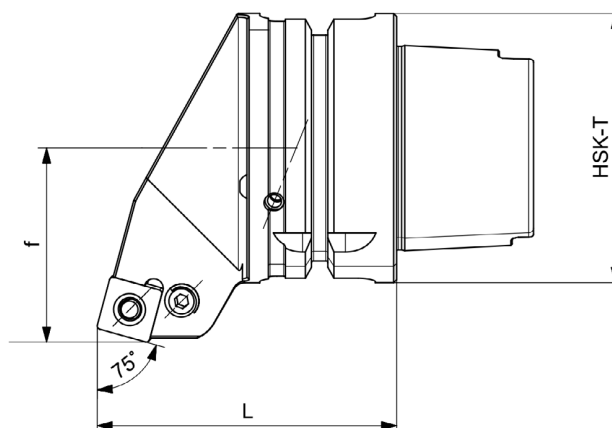
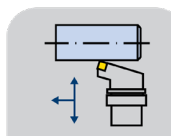
HSK-T TURNING TOOL DSBNR|DSBNL 90° /75°



型号	f	L	Direction	Inserts N.
HSK63T-DSBNR-45070-12	45	70	R	SN..1204..
HSK63T-DSBNL-45070-12	45	70	L	SN..1204..
HSK100T-DSBNR-63100-12	63	100	R	SN..1204..
HSK100T-DSBJNL-63100-12	63	100	L	SN..1204..

• 负前角刀片

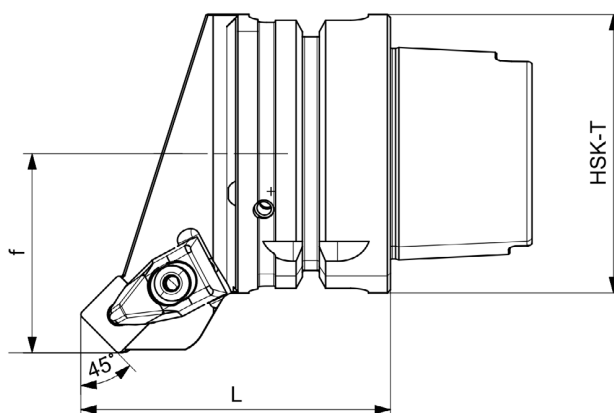
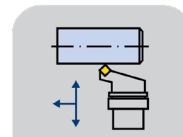
HSK-T TURNING TOOL PSBNR|PSBNL 90° /75°



型号	f	L	Direction	Inserts N.
HSK63T-PSBNR-45070-12	45	70	R	SN..1204..
HSK63T-PSBNL-45070-12	45	70	L	SN..1204..
HSK100T-PSBNR-63100-12	63	100	R	SN..1204..
HSK100T-PSBJNL-63100-12	63	100	L	SN..1204..

• 负前角刀片

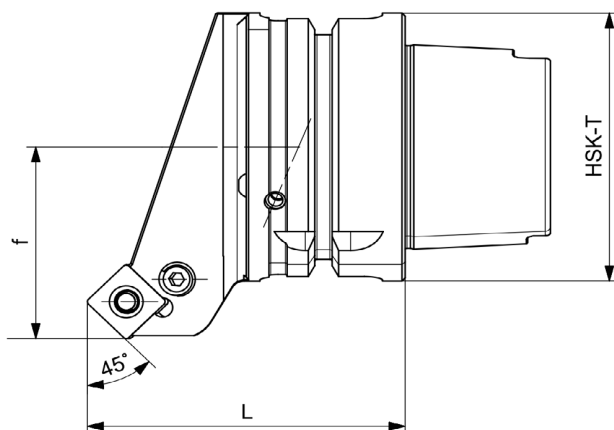
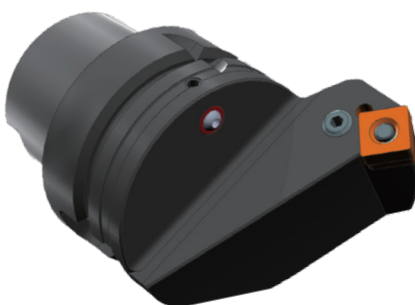
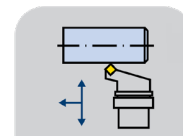
HSK-T TURNING TOOL DSSNR|DSSNL 45° /90°



型号	f	L	Direction	Inserts N.
HSK63T-DSSNR-45070-12	45	70	R	SN..1204..
HSK63T-DSSNL-45070-12	45	70	L	SN..1204..
HSK100T-DSSNR-63100-12	63	100	R	SN..1204..
HSK100T-DSSJNL-63100-12	63	100	L	SN..1204..

• 负前角刀片

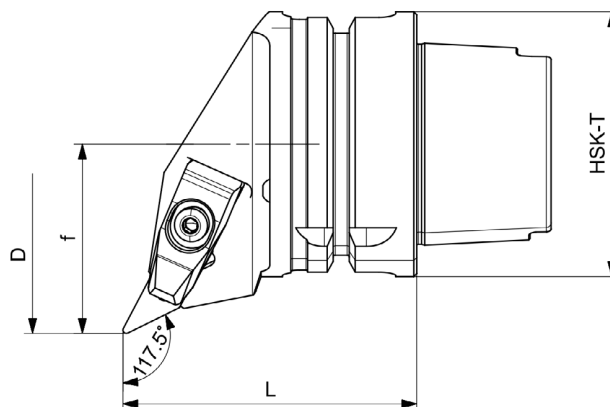
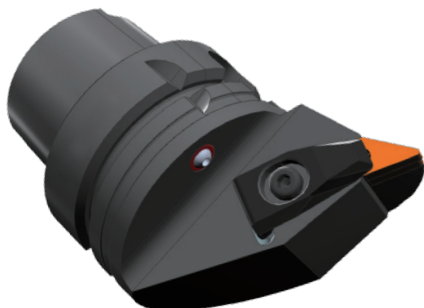
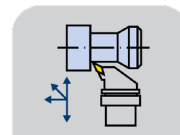
HSK-T TURNING TOOL PSSNR|PSSNL 45° /90°



型号	f	L	Direction	Inserts N.
HSK63T-PSSNR-45070-12	45	70	R	SN..1204..
HSK63T-PSSNL-45070-12	45	70	L	SN..1204..
HSK100T-PSSNR-63100-12	63	100	R	SN..1204..
HSK100T-PSSJNL-63100-12	63	100	L	SN..1204..

• 负前角刀片

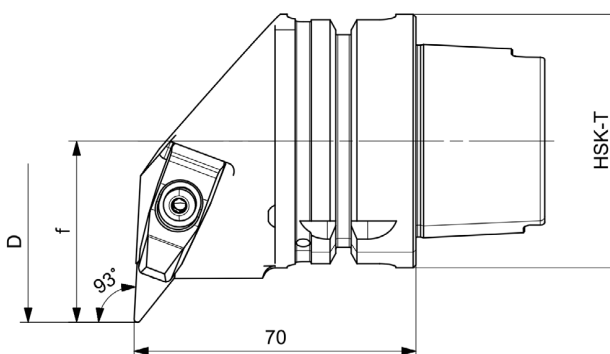
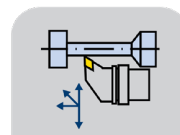
HSK-T TURNING TOOL DVPNR|DVPNL117.5°/35°



型号	f	D min	L	Direction	Inserts N.
HSK63T-DVPNR-45070-16	45	80	70	R	VN..1604..
HSK63T-DVPNL-45070-16	45	80	70	L	VN..1604..
HSK100T-DVPNR-63100-16	63	120	100	R	VN..1604..
HSK100T-DVPNL-63100-16	63	120	100	L	VN..1604..

• 负前角刀片

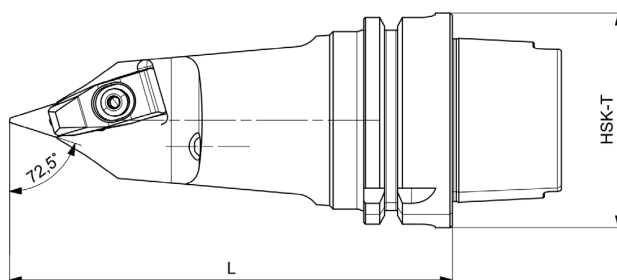
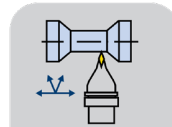
HSK-T TURNING TOOL DVUNR|DVUNL93°/35°



型号	f	D min	L	Direction	Inserts N.
HSK63T-DVUNR-45070-16	45	80	70	R	VN..1604..
HSK63T-DVUNL-45070-16	45	80	70	L	VN..1604..
HSK100T-DVUNR-63100-16	63	120	100	R	VN..1604..
HSK100T-DVUNL-63100-16	63	120	100	L	VN..1604..

• 负前角刀片

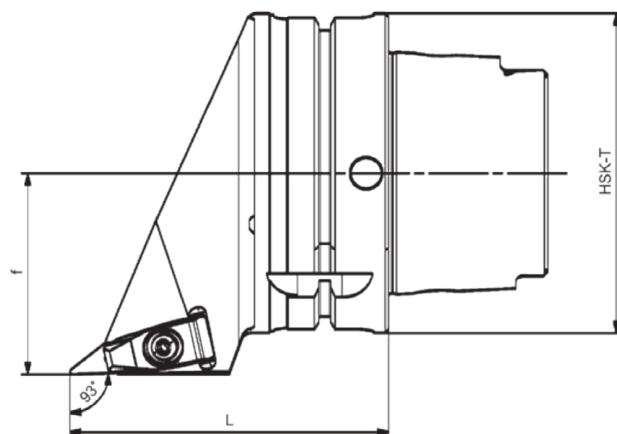
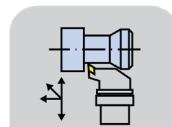
HSK-T TURNING TOOL DVVNN72.5° /35° /72.5°



型号	L	Direction	Inserts N.
HSK63T-DVVNN-100-16	100	N	VN..1604..
HSK63T-DVVNN-130-16	130	N	VN..1604..
HSK63T-DVVNN-140-16	140	N	VN..1604..
HSK100T-DVVNN-125-16	125	N	VN..1604..

• 负前角刀片

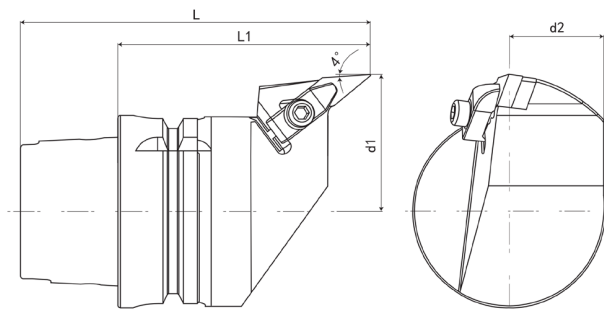
HSK-T TURNING TOOL DVJNR|DVJNL93° /35°



型号	f	L	Direction	Inserts N.
HSK100T-DVJNR16-100-63	63	100	R	VN..1604..
HSK100T-DVJNL16-100-63	63	100	L	VN..1604..

• 负前角刀片

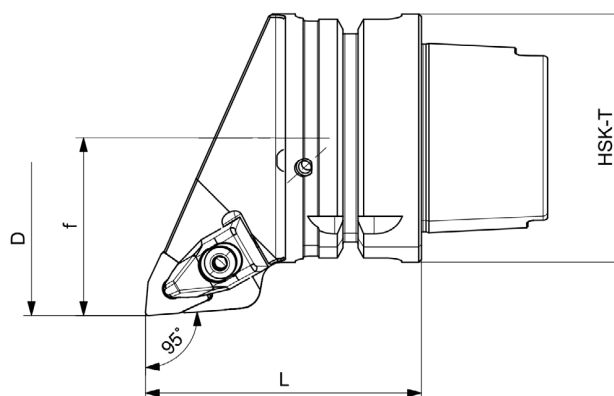
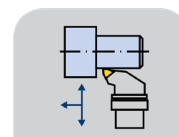
HSK-T TURNING TOOL DVLNR|DVLNL



型号	L	L1	d1	d2	Inserts N.
HSK63T-DVLNR-45075-16	107	75	45	31	VN..1604..
HSK63T-DVLNL-45075-16	107	75	45	31	VN..1604..

• 负前角刀片

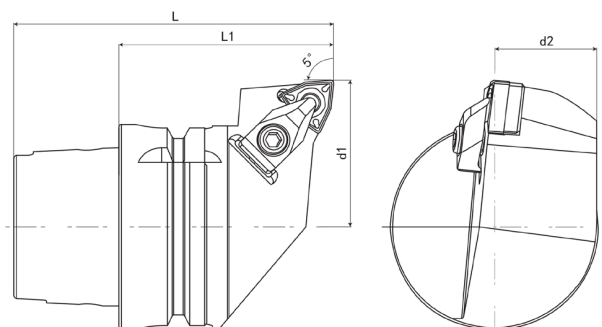
HSK-T TURNING TOOL DWLNR|DWLNL 95°/80°



型号	f	D min	L	Direction	Inserts N.
HSK63T-DWLNR-45070-8	45	80	70	R	WN..0804..
HSK63T-DWLNL-45070-8	45	80	70	L	WN..0804..
HSK100T-DWLNR-63100-8	63	120	100	R	WN..0804..
HSK100T-DWLNL-63100-8	63	120	100	L	WN..0804..

• 负前角刀片

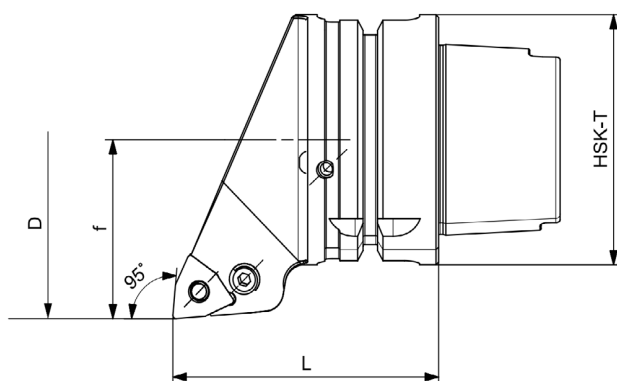
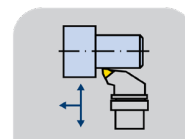
HSK-T TURNING TOOL DWLNR|DWLNL



型号	L	L1	d1	d2	Inserts N.
HSK63T-DWLNR-45065-08	97	65	45	31	WN..0804..
HSK63T-DWLNL-45065-08	97	65	45	31	WN..0804..

• 负前角刀片

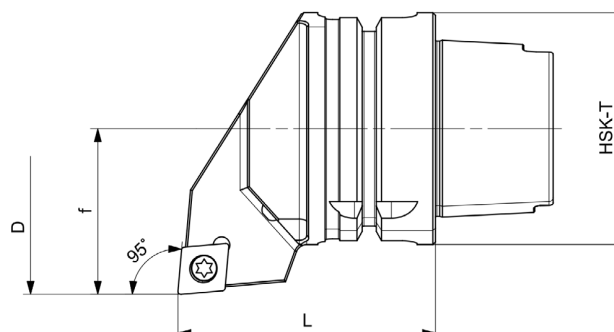
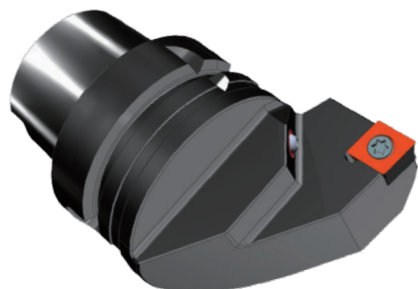
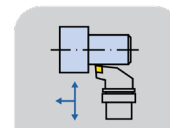
HSK-T TURNING TOOL PWLNR|PWLNL 95° /80°



型号	f	D min	L	Direction	Inserts N.
HSK63T-PWLNR-45070-8	45	80	70	R	WN..0804..
HSK63T-PWLNL-45070-8	45	80	70	L	WN..0804..
HSK100T-PWLNR-63100-8	63	120	100	R	WN..0804..
HSK100T-PWLNL-63100-8	63	120	100	L	WN..0804..

• 正前角刀片

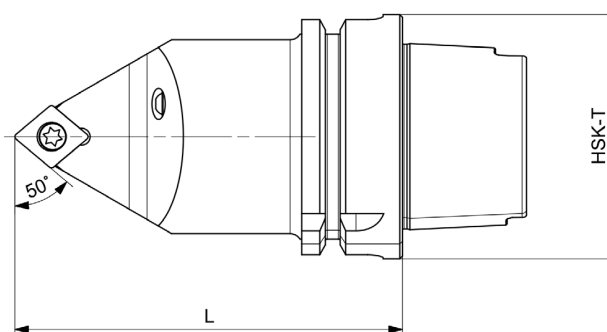
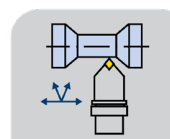
HSK-T TURNING TOOL SCLCR|SCLCL 95° /80°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SCLCR-45070-12	45	80	70	R	CC..1204..
HSK63T-SCLCL-45070-12	45	80	70	L	CC..1204..
HSK100T-SCLCR-63100-12	63	120	100	R	CC..1204..
HSK100T-SCLCL-63100-12	63	120	100	L	CC..1204..

• 正前角刀片

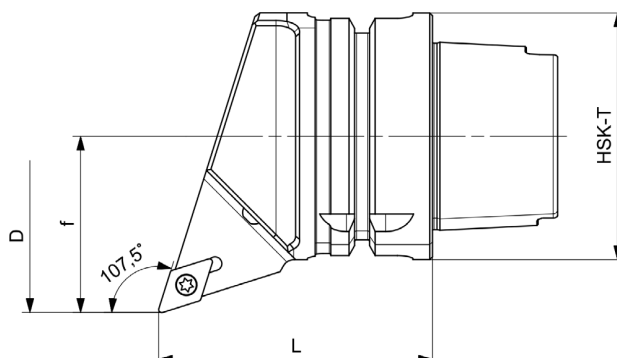
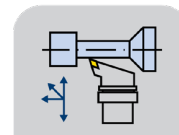
HSK-T TURNING TOOL SCMCN 50° /80° /50°



型号	L	Direction	Inserts N.
HSK63T-SCMCN-100-12	100	N	CC..1204..
HSK63T-SCMCN-130-12	130	N	CC..1204..
HSK100T-SCMCN-125-12	125	N	CC..1204..

• 正前角刀片

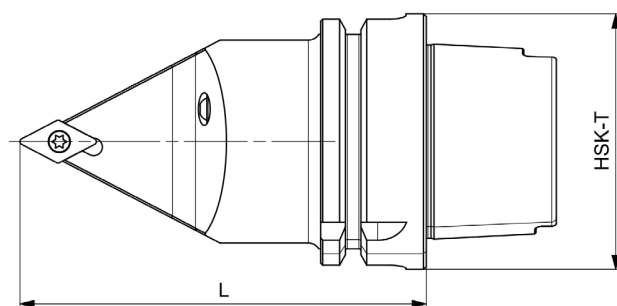
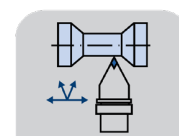
HSK-T TURNING TOOL SDQCR|SDQCL 107.5° /55°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SDQCR-45070-11	45	80	70	R	DC..11T3..
HSK63T-SDQCL-45070-11	45	80	70	L	DC..11T3..
HSK100T-SDQCR-63100-11	63	120	100	R	DC..11T3..
HSK100T-SDQCL-63100-11	63	120	100	L	DC..11T3..

• 正前角刀片

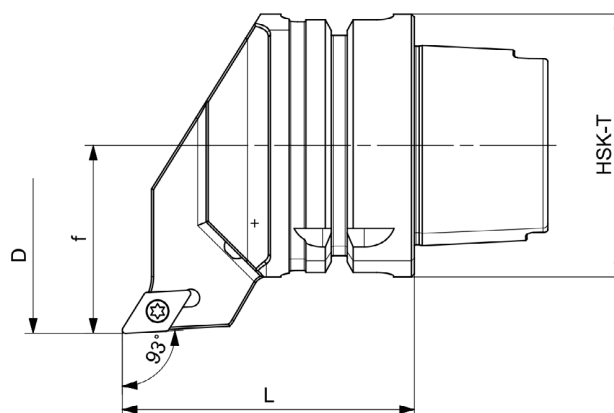
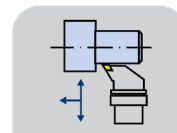
HSK-T TURNING TOOL SDNCN 62.5° /55° /62.5°



型号	L	Direction	Inserts N.
HSK63T-SDNCN-100-11	100	N	DC..11T3..
HSK63T-SDNCN-130-11	130	N	DC..11T3..
HSK100T-SDNCN-125-12	125	N	DC..11T3..

• 正前角刀片

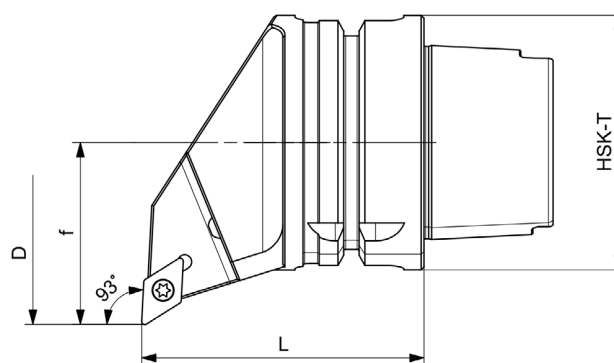
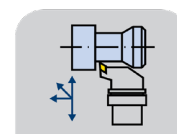
HSK-T TURNING TOOL SDJCR|SDJCL 93° /55°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SDJCR-45070-11	45	80	70	R	DC..11T3..
HSK63T-SDJCL-45070-11	45	80	70	L	DC..11T3..
HSK100T-SDJCR-63100-11	63	120	100	R	DC..11T3..
HSK100T-SDJCL-63100-11	63	120	100	L	DC..11T3..

• 正前角刀片

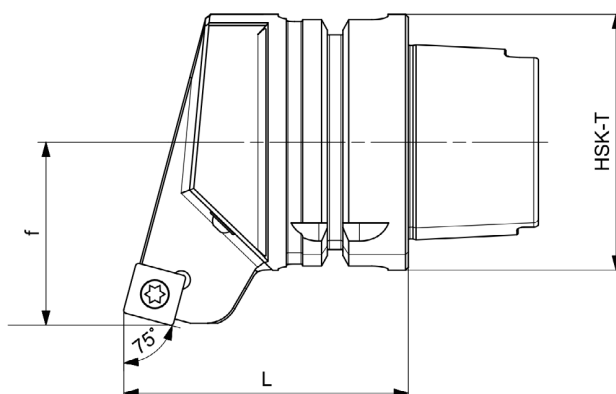
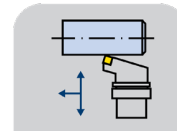
HSK-T TURNING TOOL SDUCR|SDUCL 93° /55°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SDUCR-45070-11	45	80	70	R	DC..11T3..
HSK63T-SDUCL-45070-11	45	80	70	L	DC..11T3..
HSK100T-SDUCR-63100-11	63	120	100	R	DC..11T3..
HSK100T-SDUCL-63100-11	63	120	100	L	DC..11T3..

• 正前角刀片

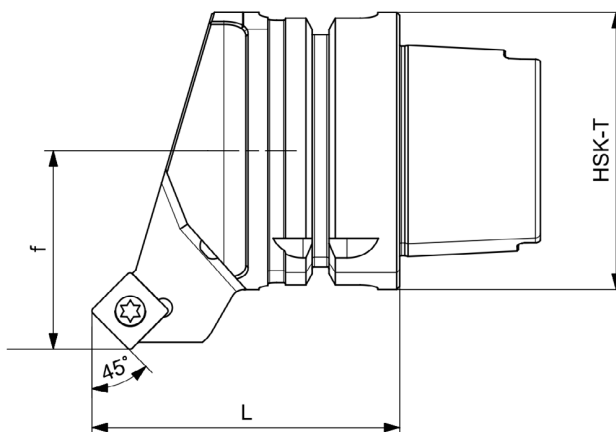
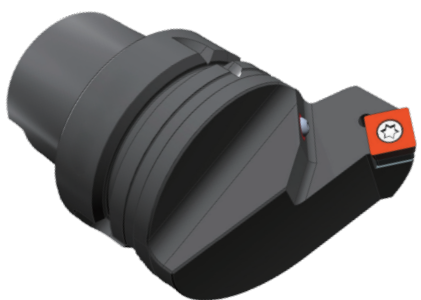
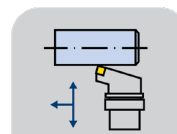
HSK-T TURNING TOOL SSBCL|SSBCL 75° /90°



型号	f	L	Direction	Inserts N.
HSK63T-SSBCR-45070-12	45	70	R	SC..1204..
HSK63T-SSBCL-45070-12	45	70	L	SC..1204..
HSK100T-SSBCR-63100-12	63	100	R	SC..1204..
HSK100T-SSBCL-63100-12	63	100	L	SC..1204..

• 正前角刀片

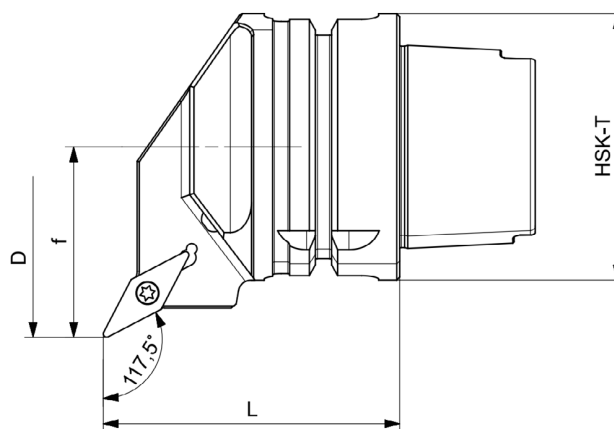
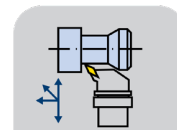
HSK-T TURNING TOOL SSSCR|SSSCL 45° /90°



型号	f	L	Direction	Inserts N.
HSK63T-SSSCR-45070-12	45	70	R	SC..1204..
HSK63T-SSSCL-45070-12	45	70	L	SC..1204..
HSK100T-SSSCR-63100-12	63	100	R	SC..1204..
HSK100T-SSSCL-63100-12	63	100	L	SC..1204..

• 正前角刀片

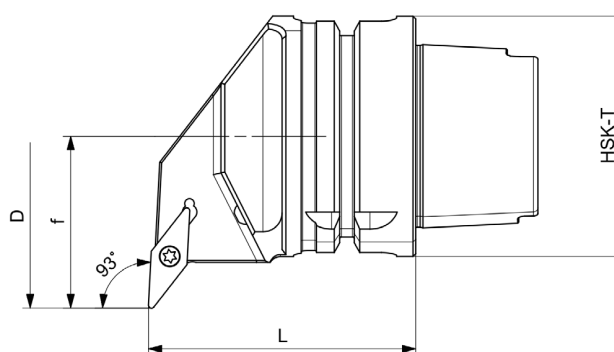
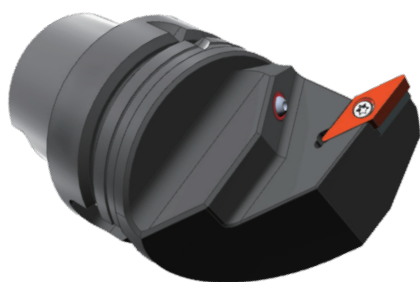
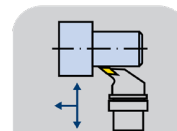
HSK-T TURNING TOOL SVPBR|SVPBL|SVPCR|SVPCL 117.5°/35°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SVPBR-45070-16	45	80	70	R	VB..1604..
HSK63T-SVPBL-45070-16	45	80	70	L	VB..1604..
HSK63T-SVPCR-45070-16	45	80	70	R	VC..1604..
HSK63T-SVPCL-45070-16	45	80	70	L	VC..1604..
HSK100T-SVPBR-63100-16	63	120	100	R	VB..1604..
HSK100T-SVPBL-63100-16	63	120	100	L	VB..1604..
HSK100T-SVPCR-63100-16	63	120	100	R	VC..1604..
HSK100T-SVPCL-63100-16	63	120	100	L	VC..1604..

• 正前角刀片

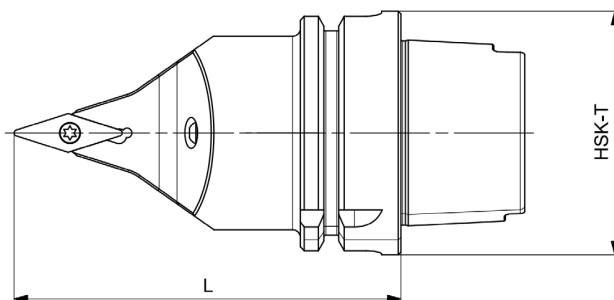
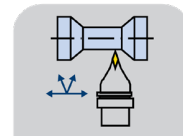
HSK-T TURNING TOOL SVUBR/SVUBL/SVUCR/SVUCL 93°/35°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SVUBR-45070-16	45	80	70	R	VB..1604..
HSK63T-SVUBL-45070-16	45	80	70	L	VB..1604..
HSK63T-SVUCR-45070-16	45	80	70	R	VC..1604..
HSK63T-SVUCL-45070-16	45	80	70	L	VC..1604..
HSK100T-SVUBR-63100-16	63	120	100	R	VB..1604..
HSK100T-SVUBL-63100-16	63	120	100	L	VB..1604..
HSK100T-SVUCR-63100-16	63	120	100	R	VC..1604..
HSK100T-SVUCL-63100-16	63	120	100	L	VC..1604..

• 正前角刀片

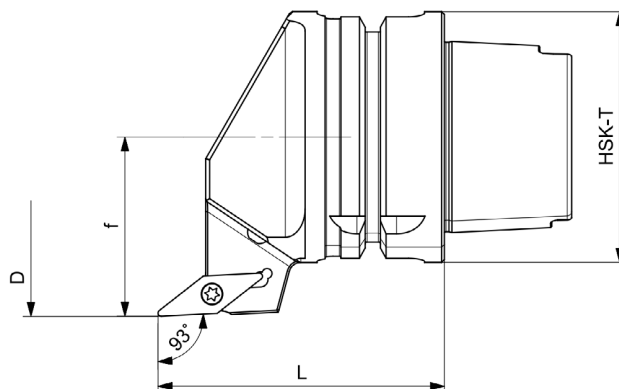
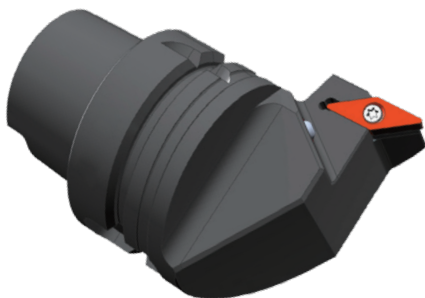
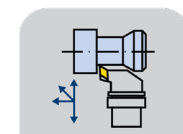
HSK-T TURNING TOOL SVVBN/SVVCN 72.5° /35° /72.5°



型号	L	Direction	Inserts N.
HSK63T-SVVBN-100-16	100	N	VB..1604..
HSK63T-SVVBN-130-16	130	N	VB..1604..
HSK63T-SVVCN-100-16	100	N	VC..1604..
HSK63T-SVVCN-130-16	130	N	VC..1604..
HSK100T-SVVBN-125-16	125	N	VB..1604..
HSK100T-SVVCN-125-16	125	N	VC..1604..

• 正前角刀片

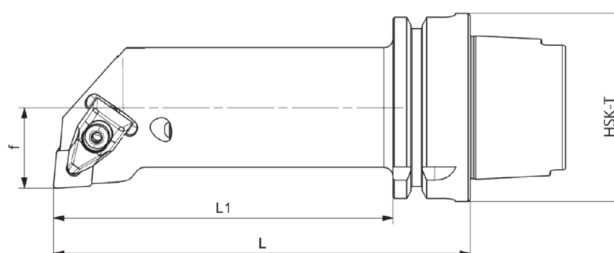
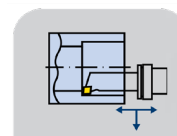
HSK-T TURNING TOOL SVJBR/SVJBL/SVJCR/SVJCL 93° /35°



型号	f	D min	L	Direction	Inserts N.
HSK63T-SVJBR-45072-16	45	80	71.5	R	VB..1604..
HSK63T-SVJBL-45072-16	45	80	71.5	L	VB..1604..
HSK63T-SVJCR-45072-16	45	80	71.5	R	VC..1604..
HSK63T-SVJCL-45072-16	45	80	71.5	L	VC..1604..
HSK100T-SVJBR-63100-16	63	120	120	R	VB..1604..
HSK100T-SVJBL-63100-16	63	120	120	L	VB..1604..
HSK100T-SVJCR-63100-16	63	120	120	R	VC..1604..
HSK100T-SVJCL-63100-16	63	120	120	L	VC..1604..

• 负前角刀片

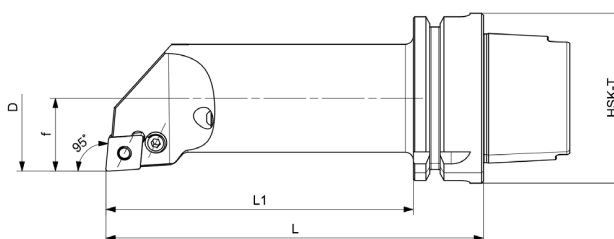
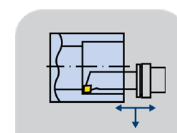
HSK-T TURNING TOOL DCLNR|DCLNL95°/80°



型号	f	D min	L	L1	Direction	Inserts N.
HSK63T-DCLNR12-140-27	27	50	140	114	R	CN..1204..
HSK63T-DCLNL12-140-27	27	50	140	114	L	CN..1204..
HSK63T-DCLNR12-180-27	27	50	180	154	R	CN..1204..
HSK63T-DCLNL12-180-27	27	50	180	154	L	CN..1204..
HSK100T-DCLNR12-150-27	27	50	150	121	R	CN..1204..
HSK100T-DCLNL12-150-27	27	50	150	121	L	CN..1204..
HSK100T-DCLNR12-200-27	27	50	200	171	R	CN..1204..
HSK100T-DCLNL12-200-27	27	50	200	171	L	CN..1204..
HSK100T-DCLNR12-150-35	35	63	150	121	R	CN..1204..
HSK100T-DCLNL12-150-35	35	63	150	121	L	CN..1204..
HSK100T-DCLNR12-200-35	35	63	200	171	R	CN..1204..
HSK100T-DCLNL12-200-35	35	63	200	171	L	CN..1204..

• 负前角刀片

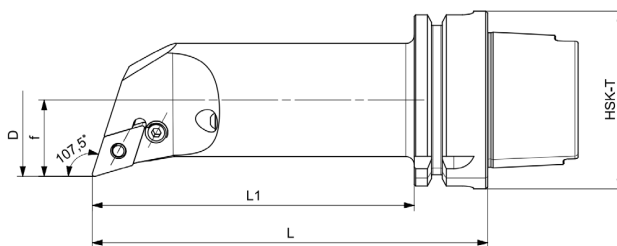
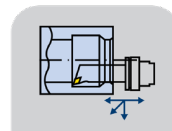
HSK-T TURNING TOOL 长型 PCLNR/PCLNL95°/80°



型号	f	D min	L	L1	Direction	Inserts N.
HSK63T-PCLNR-27140-12	27	50	140	114	R	CN..1204..
HSK63T-PCLNL-27140-12	27	50	140	114	L	CN..1204..
HSK63T-PCLNR-27180-12	27	50	180	154	R	CN..1204..
HSK63T-PCLNL-27180-12	27	50	180	154	L	CN..1204..
HSK100T-PCLNR-27150-12	27	50	150	121	R	CN..1204..
HSK100T-PCLNL-27150-12	27	50	150	121	L	CN..1204..
HSK100T-PCLNR-27200-12	27	50	200	171	R	CN..1204..
HSK100T-PCLNL-27200-12	27	50	200	171	L	CN..1204..
HSK100T-PCLNR-35150-12	35	63	150	121	R	CN..1204..
HSK100T-PCLNL-35150-12	35	63	150	121	L	CN..1204..
HSK100T-PCLNR-35200-12	35	63	200	171	R	CN..1204..
HSK100T-PCLNL-35200-12	35	63	200	171	L	CN..1204..

• 负前角刀片

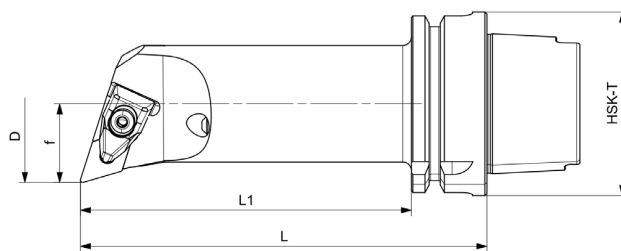
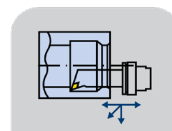
HSK-T TURNING TOOL 长型 PDQNR/PDQNL107.5°/55°



型号	f	D min	L	L1	Direction	Inserts N.
HSK63T-PDQNR-27140-15	27	50	140	114	R	DN..1506..
HSK63T-PDQNL-27140-15	27	50	140	114	L	DN..1506..
HSK63T-PDQNR-27180-15	27	50	180	154	R	DN..1506..
HSK63T-PDQNL-27180-15	27	50	180	154	L	DN..1506..
HSK100T-PDQNR-27150-15	27	50	150	121	R	DN..1506..
HSK100T-PDQNL-27150-15	27	50	150	121	L	DN..1506..
HSK100T-PDQNR-27200-15	27	50	200	171	R	DN..1506..
HSK100T-PDQNL-27200-15	27	50	200	171	L	DN..1506..
HSK100T-PDQNR-35150-15	35	63	150	121	R	DN..1506..
HSK100T-PDQNL-35150-15	35	63	150	121	L	DN..1506..
HSK100T-PDQNR-35200-15	35	63	200	171	R	DN..1506..
HSK100T-PDQNL-35200-15	35	63	200	171	L	DN..1506..

• 负前角刀片

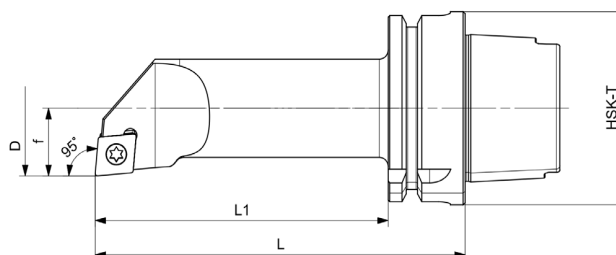
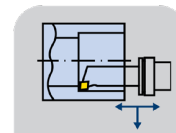
HSK-T TURNING TOOL 长型 DDQNR/DDQNL107.5°/55°



型号	f	D min	L	L1	Direction	Inserts N.
HSK63T-DDQNR-27140-15	27	50	140	114	R	DN..1506..
HSK63T-DDQNL-27140-15	27	50	140	114	L	DN..1506..
HSK63T-DDQNR-27180-15	27	50	180	154	R	DN..1506..
HSK63T-DDQNL-27180-15	27	50	180	154	L	DN..1506..
HSK100T-DDQNR-27150-15	27	50	150	121	R	DN..1506..
HSK100T-DDQNL-27150-15	27	50	150	121	L	DN..1506..
HSK100T-DDQNR-27200-15	27	50	200	171	R	DN..1506..
HSK100T-DDQNL-27200-15	27	50	200	171	L	DN..1506..
HSK100T-DDQNR-35150-15	35	63	150	121	R	DN..1506..
HSK100T-DDQNL-35150-15	35	63	150	121	L	DN..1506..
HSK100T-DDQNR-35200-15	35	63	200	171	R	DN..1506..
HSK100T-DDQNL-35200-15	35	63	200	171	L	DN..1506..

• 正前角刀片

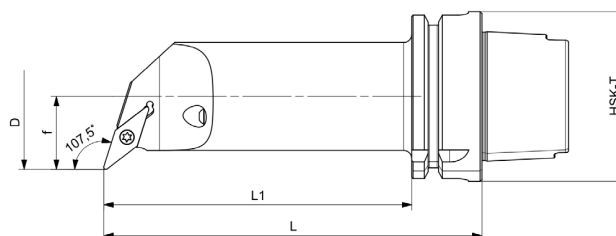
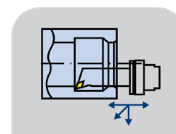
HSK-T TURNING TOOL SCLCR/SCLCL95°/80°



型号	f	D min	L	L1	Direction	Inserts N.
HSK63T-SCLCR-22125-12	22	40	125	99	R	CC..1204..
HSK63T-SCLCL-22125-12	22	40	125	99	L	CC..1204..
HSK63T-SCLCR-22160-12	22	40	160	134	R	CC..1204..
HSK63T-SCLCL-22160-12	22	40	160	134	L	CC..1204..
HSK63T-SCLCR-27140-12	27	50	140	114	R	CC..1204..
HSK63T-SCLCL-27140-12	27	50	140	114	L	CC..1204..
HSK63T-SCLCR-27180-12	27	50	180	154	R	CC..1204..
HSK63T-SCLCL-27180-12	27	50	180	154	L	CC..1204..

• 正前角刀片

HSK-T TURNING TOOL 长型SVQCR/SVQCL107.5°/55°



型号	f	D min	L	L1	Direction	Inserts N.
HSK63T-SVQCR11-85	13	25	85	59	R	VC..1103..
HSK63T-SVQCL11-85	13	25	85	59	L	VC..1103..
HSK63T-SVQCR11-100	17	32	100	74	R	VC..1103..
HSK63T-SVQCL11-100	17	32	100	74	L	VC..1103..
HSK63T-SVQCR-22125-16	22	40	125	99	R	VC..1604
HSK63T-SVQCL-22125-16	22	40	125	99	L	VC..1604
HSK63T-SVQCR-22160-16	22	40	160	134	R	VC..1604
HSK63T-SVQCL-22160-16	22	40	160	134	L	VC..1604
HSK63T-SVQCR-27140-16	27	50	140	114	R	VC..1604
HSK63T-SVQCL-27140-16	27	50	140	114	L	VC..1604
HSK63T-SVQCR-27180-16	27	50	180	154	R	VC..1604
HSK63T-SVQCL-27180-16	27	50	180	154	L	VC..1604